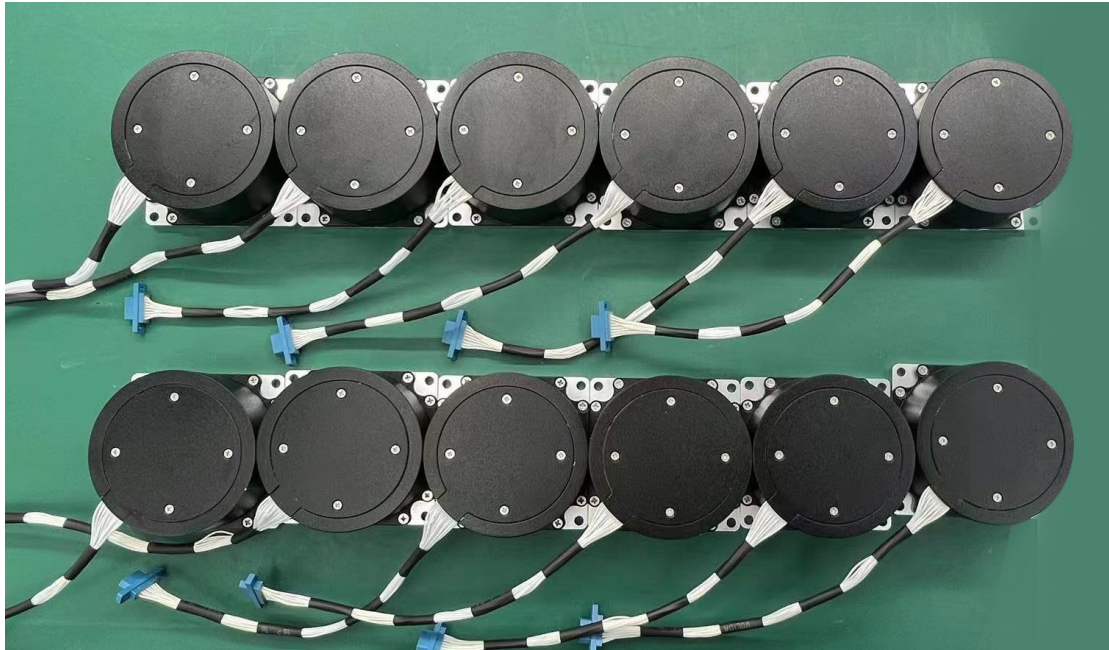


# Fiber Optical Gyro Specifications





## Descriptions

The F70-98 is the interferometric digital close-loop single-axis fiber optic gyro. It is the perfect substitution for traditional mechanical gyro, featuring of high bandwidth, short activation time, shock resistance, vibration resistance and affordable cost.

The F70-98 FOG adopt the embedded digital signal processor. The integrated adaptive filter reduces the bias stability and angle random walk by 50%-70%, technology which not only reduces the impact of the temperature but also significantly improves the bias stability, angle random walk, scale factor linearity and robustness. The exceptional bias stability, angle random walk and resistance to shock make it ideal for various military and industrial applications.

### F70-98

is a angular speed sensor integrated with light, mechanism and electricity. it is based on Sagnac effect and close loop control test technology. it tests, processes and feedbacks by the phase difference produced by two opposite transmission light, realising the whole close loop process.

the item is mainly composed by optical path units, circuit units and structural unit. it has simpler structure, no moving parts, no wearing parts, quicker start, smaller volume and lighter comparing with electro mechanical gyro. It could be widely used in missile guidance and control, positioning and aiming system of tank and fighting vehicle, ship's photoelectrical tracking system

## Features

- All-fiber design -long lifespan, small package size, high stability and more resistance to interference.
- Integrated fiber polarizer -minimum insertion loss and high extinction ratio, offering more resistance to temperature and mechanical shock, as well as intense vibration.
- Reliable compact package -operationally robust for all kinds of environments, ideal for a wide of applications in both civilian and military areas.
- QuickLaunch technology -minium activation time with no external calibration required.
- Optimal wavelength -improves the sensibility by 50% with the same structure, size and cost.

- Noise isolation and compression -significantly reduces the angle random walk.
- SelfTrack technology -improves the gyro dynamic range

## Applications

- UAV/AUV/Helicopter      •Tactical nuclear weapons      •Aeronautics and astronautics
- Integrated navigation system      •inertial platform stabilizing      •Vehicle navigation

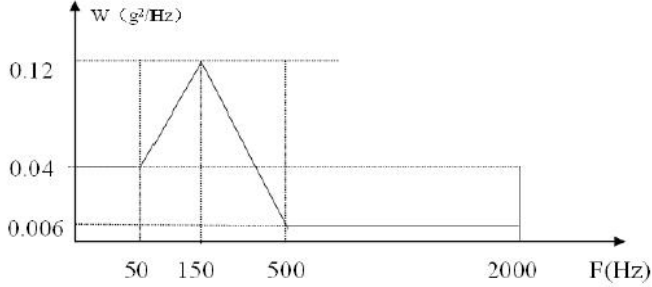
## Components inside

- a) Optical components: Fiber optic ring、Y waveguider、Coupler、SLD light、PIN-FET detector;
- b) The source of light drive circuit, Detection and signal control circuit board;
- c) Fiber optic ring frame、Outcover、Topcover、Bottom plate;

## Performance Characteristics

No.	Parameter	F70-98	Unit	Remarks
1	Maximum angular rate	±500	°/s	
2	Startup time	≤5	Min	
3	Scale factor	/	SP/°/s	Refer test
4	Scale factor nonlinearity in room temperature	≤10	ppm	@25°C
5	Scale factor repeatability in room temperature	≤10	ppm	@25°C
6	Scale factor repeatability in full temperature	≤50	ppm	-40°C~+70°C
7	Bias stability in room temperature	≤0.012	100s 1σ,°/h	@25°C
8	Bias repeatability in room temperature	≤0.012	100s 1σ,°/h	Bias
9	Bias repeatability in full temperature	≤0.03	100s 1σ,°/h	-40°C~+70°C
10	Resolution	≤0.012	°/h	
11	Random Walk	0.003	°/√h	
12	Bias value during vibration/before vibration/after vibration	≤0.05	°/h	
13	Bias value before/after vibration)	≤0.05	°/h	
14	Magnetic sensitivity	≤0.03	°/h/Gs	Optional
15	Vibration	20Hz~2000Hz		Hz/10min

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		X	Y	Z		
	Vibration spectrum					
16	Impact	15g(3times)			Half sine wave/11ms	
		±X	±Y	±Z		

## Environment requirement

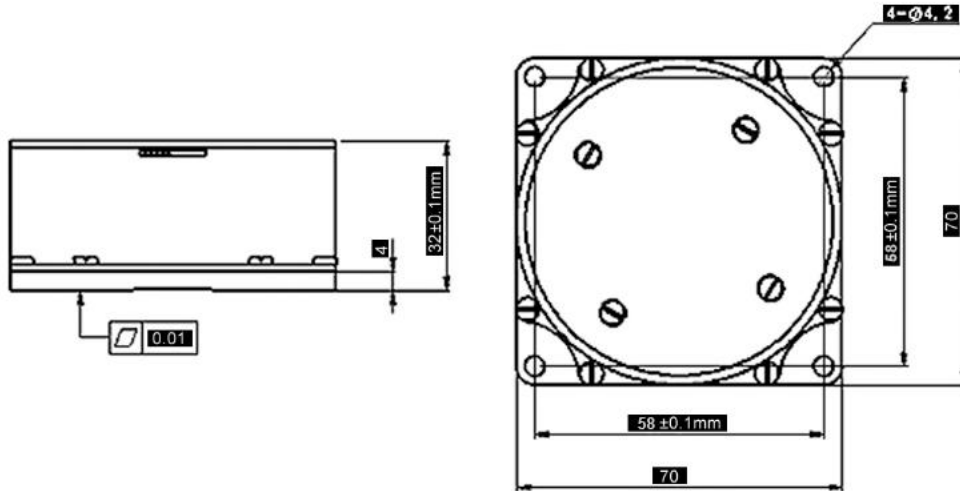
Power supply	+5V	-5V
The fluctuation of voltage	4.75V~5.25V	-4.75V~-5.25V
Rated ripple voltage	20mV	20mV
Power consumption	1.5A	0.6A

## Interface definition

Pin No.	Signal name	Description
8, 10	+5V	Gyro power supply (note: light source power supply on PCB and power supply on mainboard is short-circuiting)
6, 7	±5V GND	
13, 14	-5V	
16	T+	RS422 Send
19	T-	
17	R+	RS422 Receive (differential synchronous signal))
18	R-	
<b>F70-98 Type gyro connector model:</b>		
Socket	J30-21TJ (LN6.480.025, L=300mm)-Q/Ln.J6-69A -2003	
Plug	J30-21ZK	

Noted:Anti-static electricity measure should be taken whenever touch and connect the pin of the product.

## Dimensions



## Gyro communication protocol

- 1) Input synchronous square wave: gyro receive external 400Hz square wave through RS422, sychronization time is positive pulse falling edge sychronization
- 2) Canbus type: RS422
- 3) Baudrate:460,800 bps
- 4) Data refresh rate: 400Hz
- 5) Each byte has 11 bits, Include: 1 is start bit(0), 2~9is data bits, 10 is parity check bit, 11 is stop bit;
- 6) One frame data include gyro and temperature output value, The valid data for gyro is 32bits,The valid data for temperature is 12bits( The high bit is sign bit, 0 is positive,1 is negative)
- 7) Interface definition: see table below:

Package header	1	0	0	0	0	0	0	0
1 byte	0	D6	D5	D4	D3	D2	D1	D0
2 byte	0	D13	D12	D11	D10	D9	D8	D7
3 byte	0	D20	D19	D18	D17	D16	D15	D14
4 byte	0	D27	D26	D25	D24	D23	D22	D21
5 byte	0	0	0	0	D31	D30	D29	D28
6 byte	0	X	X	X	X	X	X	X
Note:the bytes was check byte,It is the XOR value from 1byte to 5byte.								
7 byte	0	D6	D5	D4	D3	D2	D1	D0
8 byte	0	D13	D12	D11	D10	D9	D8	D7
9 byte	0	X	X	X	X	X	X	X
Note:the bytes was check byte,It is the XOR value from 7byte to 9byte.								

## Note on installation

Please avoid impact during installation, and no machining work on its surface is allowed.

Check before installation:

- a) check if there is physical damage on the product
- b) Under ordinary temperature, use insulation resistance meter test the insulation resistance between all pins of output interface and its shell, should  $\geq 60M\Omega$
- c) Test all technical parameters when necessary
- d) The flatness of installation surface against the product should be better than 0.05mm
- e) When installation, 0.2~0.5mm layer of heat conducting silica gel is required to be coated under the bottom of the product
- f) Check if all screws are fixed steadily after installation

## Product maintenance

- a) Before loading into the carrier, it is required to electrify the product one time at least every year, and the power one time is 3600s, and the electrical parameters of the product are not required to be detected when the power is switched on;
- b) After the product is loaded into the carrier, it is required to electrify the product one time at least every year, and the power one time is 3600s, and the electrical parameters of the product are not required to be detected when the power is switched on;
- c) Products should be re calibrated every 8 years.

## Common fault phenomena and troubleshooting methods

- a) This product is in the state of full seal, and can not be repaired on the spot after any fault occurs at the user's sides, and needs to be returned to the product manufacturer for repair.
- b) Here below are only a list of possible failures of the non - product itself, see table 5. If there are other technical problems occurs during using of products, please the user to contact the products manufacturer.

(Common fault and resolvent)

Item	Fault phenomena	Reason analysis	Resolvent
1	Product electrify, +5V、-5V ,the current indicator of the ammeter is basically 0	No power supply or current supply is too small for the product	Check the power supply and power supply circuit to restore the power supply
2	Product electrify, +5V、-5Vthe ammeter current is normal, but the computer acquisition program doesn't work	The acquisition system of test equipment unusual	Check the connection cable, equipment power supply situation
		Software program conflict	Restart the test computer
3	Product electrify, +5V、-5V the current indicator of the ammeter is abnormal	A short circuit may occur inside the test equipment	Inspection and test equipment



## Requirements for transportation and storage of products

### 1 Transportation notice

- a) Place the product according to the direction shown in the packing box;
- b) When the temperature range is  $-40^{\circ}\text{C} \sim +65^{\circ}\text{C}$ , it is allowed to be transported by road, railway, air and water transportation;
- c) Ensure that the packing box is fastened to the carrier without moving during shipment.

### 2 Storage notice

- a) The products placed in the packing box should be stored in an air conditioned warehouse under standard atmospheric pressure, environmental temperature is  $15^{\circ}\text{C} \sim 35^{\circ}\text{C}$ ;
- b) The storage period of the product is 15 years .

## Unpacking and inspection

### 1 Unpacking inspection

- a) Check the appearance of the packing box for collision and other physical damage;
- b) Static electricity protection should be carried out when taking out the product .

### 2 Inspection of supporting delivery documents

- a) Product qualification certificate;
- b) F70-98 Acceptance report of closed loop fiber optic gyroscope;
- c) F70-98 Maintenance instructions for closed-loop fiber optic gyroscope ( 1pcs per batch) .

## Attention:




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The product has own defect within one-year warranty , If the product is broken, all charge will be paid by your site. If the product faulty or damaged, Don't repair it by yourself, Please send it back to us for repair.

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